

Product Information Bulletin

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Ammonia System #1 Markers (Wrap Around & Strap On)

Compliance:

- IIAR Bulletin #114 2019 Revision
- ANSI / ASME A13.1-2015 "Scheme for the Identification of Piping Systems"
- ANSI Z535.1 "Safety Color Code"
- LEED Compliance: This product is in compliance with the Standards set forth by the South Coast Air Quality Management District (SCAQMD) Rule #1168 and the Green Seal Standard, GS-36 for Commercial Adhesives pertaining to Volatile Organic Compounds (VOC). When supplied with adhesive strip, the adhesive backing on this product contains < 5.8 grams / Liter VOC.
- UL 94 Test for Flammability of Plastic Materials.
 Classification achieved: 94V-0
- As Per Test Method ASTM E-85, the material's Flame Spread is rated at 25 or less

Material:

Semi Rigid Colored PVC Vinyl extruded with UV inhibition for outdoor durability. The image is applied with UV resistant inks. Sizes AA thru E are thermoformed to achieve a pre-tension wrap around pressure for specific pipe sizes. Sizes F thru H are provided with slotted holes and are strapped onto pipes using nylon ties.

Material Thickness:

.015" thick used with Styles A, B, F, G, and H .025" thick used with Styles C, D, and E

System #1 Pipe Markers are constructed of PVC which is inherently self-extinguishing

Use:

Identify piping systems. System #1 Pipe Markers offer significant advantages to conventional pipe labels. Speed of installation, pre-tension wrap around markers, no pipe preparation and 360° visibility of marker locations. Arrows & legends are printed repeatedly in opposite directions allowing the marker to be applied in any direction achieving proper reading while indicating pipe content flow.

Surface Preparation: None

Outdoor Durability: 4 to 5 years Mid-Continental US

Abrasion Resistance: Good Water Resistance: Excellent

Chemical Resistance: Excellent resistance to most petroleum solvents and low aliphatic alcohols.

Service Temp: All Sizes*
-40°F to 160°F (-40° C to 71°C)
* System #1 Markers are not

CONTRACTOR:

recommended for use in environments or on pipes constantly above 180°F (82°C).

Fasteners

- ☐ 36" (915mm) Nylon Ties ☐ 48" (1219mm) Nylon Ties
- ☐ 3/8" x .015" x 200'
- Stainless Steel Strapping (See Accesories Data Sheet)



1 Wrap Around Markers (Styles A thru E)



2 Strap On Markers
(Styles F thru H)

SIZE CHART

MARKER STYLE	OUTSIDE DIAME	MARKER WIDTH		CHARACTER SIZE		
А	3/4" - 1"	(19 - 25 mm)	8"	(203 mm)	1/2"	(13 mm)
В	1-1/8" - 2-3/8"	(29 - 60mm)	8″	(203mm)	3/4"	(19mm)
C*	2-1/2"- 3-1/4"	(64 - 83mm)	12"	(305 mm)	1-1/4"	(32mm)
D*	3-3/8" - 4-1/2"	(86 - 114mm)	12"	(305 mm)	1-1/4"	(32mm)
E*	4-5/8" - 6"	(117 - 152mm)	12"	(305 mm)	1-1/4"	(32mm)
F**	6-1/8" - 7-7/8"	(155 - 200mm)	12"	(305 mm)	1-1/4"	(32mm)
G**	8" - 10"	(203 - 254mm)	24"	(610mm)	2-1/2"	(64mm)
H**	Over 10"	(Over 254mm)	32"	(813mm)	3-1/2"	(89mm)

- * Supplied with adhesive strip , which is only recommended if service temperature exceeds 100°F.
- ** Strap on mounting method includes 2 nylon ties.

STANDARD COLORS

Abbreviation Area	Phys Sta		Marker Body		Pressure Level	Directional Arrow
LTRS	L I Q	V A P	AM	MONIA	0 W	>
Toxic, C	orro	sive	Fluids	Body Color		
Lic	uid	State	е	Yellow / Bla	ck Ba	nd
Va	oor S	State	•	Lt. Blue / Bl	ack B	and
Hiç	jh P	ress	ure	Red / Black	Band	
Lo	w Pr	essı	ıre	Green / Blac	ck Baı	nd

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